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## METHOD FOR FORMING SILICON FILMS WITH TRACE IMPURITIES

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## ABSTRACT OF THE INVENTION

A method is provided for forming silicon films with a controlled amount of trace impurities. The method comprises: forming a target including silicon and a first concentration of a first impurity; supplying a substrate; and, sputter depositing a film of silicon on the substrate including a second concentration of the first impurity. The first impurity in the target can be a transistion metal, phosphorous, or germanium. When the first impurity is Ni, the first concentration of nickel in the target is in the range of 0.01 to 0.5 percentage by atomic weight (at %). Preferably the range is 0.05 to 0.2 at %. Then, the second concentration of Ni in the deposited silicon film is in the range of 0.01 to 0.5 at %.